

## 1969-70 Impala / Caprice Installation Guide



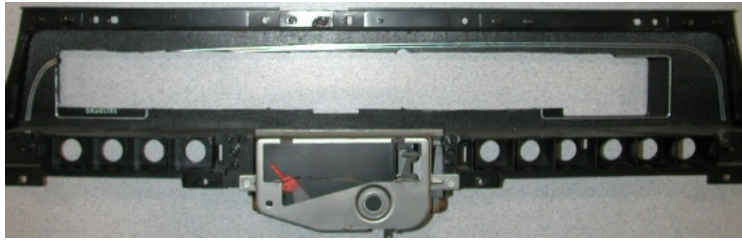
Remove Instrument cluster from vehicle. Remove four covers to expose screws in the indicator light area. Use a small screwdriver or pick from the rear of the cluster. Remove screws.



Remove indicator light panel to expose lens attachment. You will need to carefully cut or grind off melted studs to remove the lens. Remove gauges from back of cluster.



Using provided template mark area to be cut out of original speedometer display area. A silver marker works well for this. There is an area of the template that will need to be removed if you have the optional clock/temperature gauge.



Using a cut off tool, remove the area of the original speedometer display area not covered by the template. Do not remove an excessive amount as the lens needs to sit in this area.



Checking for interference on the front side, carefully fit the gauge cluster to original panel. Trim any areas that interfere with fitment. Using the supplied screws attach the gauge cluster to original cluster.



Put a bead of silicone around the gauge area being careful not to use too much or get too close to the edges where it may seep out into a visible area. Press lens into place.

Reassemble front of gauge cluster using original lens and indicator light trim. The original lens can be held in place with a few dabs of silicone in non visible areas.

***Dakota Digital***

4510 W. 61ST St. N., Sioux Falls, SD 57107  
Phone: (605) 332-6513 FAX: (605) 339-4106

[www.dakotadigital.com](http://www.dakotadigital.com)  
[dakotasupport@dakotadigital.com](mailto:dakotasupport@dakotadigital.com)

©Copyright 2005 Dakota Digital Inc.

MAN#650123