



HDX-68D-CHG

Dakota Digital HDX Instrument Installation

For 1968-70 Dodge Charger, Super Bee, 1969-70 Coronet R/T, 1970 Plymouth GTX, Road Runner

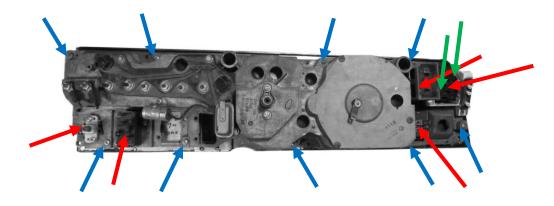


Installation

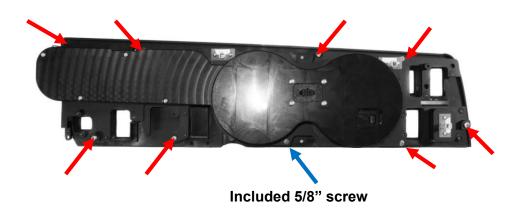
1. Remove the stock gauge cluster from the dash. Retain all factory hardware for reassembly.



2. Remove the bezel from the stock gauge cluster by removing the nine (9) screws shown in blue arrows and retain the hardware for reassembly. Also remove and retain all gauge panel switches shown in red arrows. Remove and retain the screws for the switches indicated by green arrows. These two screws will be used to mount the switches to the HDX system. Switches will vary by vehicle options.



3. Mount the bezel to the HDX system by reusing eight of the nine screws that mounted the bezel to the factory cluster. The included 7/8" length screw will be the ninth screw and is located on the lower portion between the Speed and Tach, shown by the blue arrow.

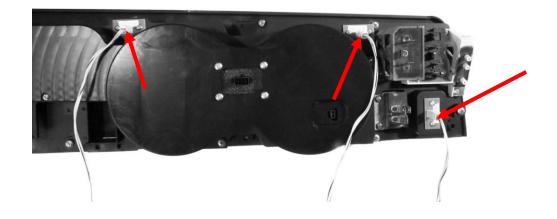


4. With the bezel attached to the HDX system, you can mount the switches in the stock locations using the screws retained in step 2. There is some adjustment for the switch mounting so watch the front side for proper centering before final torquing.

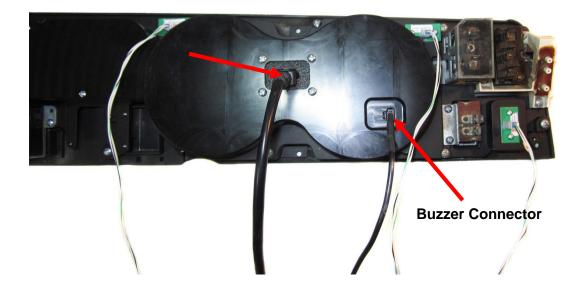


5. This system comes with two options for the turn signals and brake indicator. You can have the indicators located in the faceplate of the HDX display, and/or arrows in the vehicle's stock locations. To use the new faceplate arrows, follow the wiring instructions found in the main HDX manual. To optionally use the stock locations, do not wire the turn signals to the HDX control box. Instead, use the two provided two-wire harnesses. The harnesses plug directly into the connectors on the back side of your new HDX system:

WHITE\GREEN wire to INDICATOR CIRCUIT WHITE\BLACK wire to CHASSIS GROUND



6. Connect the provided Main Harness and the Buzzer (optional for audio feedback) to the back of the HDX system.



7. Re-install the gauge cluster to the dash using the factory hardware and refer to the main manual for wiring instructions to complete the HDX installation.



WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <u>www.P65Warnings.ca.gov</u>



4510 W. 61st St. North Sioux Falls, SD 57107 www.dakotadigital.com dakotasupport@dakotadigital.com Phone (605) 332-6513 Fax (605) 339-4106

© Copyright 2017 - Dakota Digital

Manual # 650628B