

## INSTALLATION INSTRUCTIONS LAT-NR372

LED Tail Lights for 1969 Mustang

MAN#650206

## Kit Includes:



Installation:

69 Mustang



- 1. Remove light bulb socket from the back of the tail light housing.
- 2. Remove the light bulb from socket.
- 3. Remove tail light housing from vehicle.
- 4. Pull the tail light/body seal off the housing carefully working it around the trim ring and over the lens.



- 5. Remove the 6 screws that hold the lens and lens trim.
- 6. Remove the lens and trim from the housing.
- 7. Loosen the lens seal from the housing by gently pulling the seal away from the housing.



- 8. Clean dirt and rust from the seal surface of the housing. Now is also a good time to clean the lenses. If the lenses are in bad shape, a replacement set is recommended.
- 9. Push the bulb base plug and wire from the LED assembly through the light bulb hole in the back of the tail light housing.



- 10. While working the wire harness through the light bulb opening, place the LED assembly into the housing.
- 11. Check that all six holes in the LED assembly line up with the six mounting holes for the lens. If they do not, remove the LED assembly, turn it ½ turn, and put assembly back into housing.
- 12. Place the lens seal over the LED assembly, making sure the holes in the seal line up with the holes in the housing.



- 13. Place the lens and trim into the housing and secure with 6 lens mounting screws.
- 14. Push the body seal back into tail light housing.
- 15. Reinstall tail light housing in vehicle.
- 16. Push and turn the bulb base plug into the bulb socket.
- 17. Work the LED assembly wires back into the tail light housing and push bulb socket into housing.
- 18. Repeat for the other tail light.
- 19. Test the tail lights, brake lights, and turn signals. If the turn signals do not flash you will need to upgrade your flasher. If you are replacing only the rear turn signals you should be able to use a heavy duty electronic flasher from your local parts store. If you are replacing both front and rear or do not have front bulbs you will need a no-load flasher, Dakota Digital part number LAT-NLF.

## SERVICE AND REPAIR

DAKOTA DIGITAL offers complete service and repair of its product line. In addition, technical consultation is available to help you work through any questions or problems you may be having installing one of our products. Please read through the Troubleshooting Guide. There, you will find the solution to most problems. Should you ever need to send the unit back for repairs, please call our technical support line, (605) 332-6513, to request a Return Merchandise Authorization number. Package the product in a good quality box along with plenty of packing material. Ship the product by UPS or insured Parcel Post. Be sure to include the RMA number on the package, and include a complete description of the problem with RMA number, your full name and address (street address preferred), and a telephone number where you can be reached during the day. Any returns for warranty work must include a copy of the dated sales receipt from your place of purchase. Send no money. We will bill you after repair.

## <u>Dakota Digital Limited Lifetime Warranty</u>

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This warranty does not cover nor extend to damage to the vehicle's systems, and does not cover removal or reinstallation of the product. This Warranty does not apply to any product or part thereof which in the opinion of the Company has been damaged through alteration, improper installation, mishandling, misuse, neglect, or accident.

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