



Manufactured by **Dakota Digital**

ODY-19-4 rev. D

DUAL, TRIPLE, or QUAD AIR PRESSURE GAUGE

Features:

- All pressure readings displayed at once on a 2-line display.
- Optional storage tank pressure readout.
- A warning feature that flashes the gauge readout when outside operating limits.
- An output for an external warning light or buzzer.
- User adjustable warning points.
- Individual settings for front, rear, and tank warning points.
- Microprocessor stabilized readings.
- Quick-Start feature to provide accurate readings quickly after being powered up.
- Automatic Night dimming.
- High Visibility, full character VFD display.
- Automatic display selection for two or four sender operation.

The air pressure gauge will read wet or dry air pressure. The sender used for this gauge is an oil pressure sending unit, so it is compatible with air, water, oil, and fuel. The air pressure gauge will operate and read correctly between the pressure range of 0 - 145 psi using the SEN-03-1 senders and 0-400 psi using the SEN-03-5 senders. The gauge has a user adjustable low and high warning level.

Operation:

The gauge needs only the PWR and GND terminals connected to light up. When the DIM terminal has 12 volts, it will dim the display for night viewing. The R-R, L-R, R-F, L-F, and TNK terminals are for the pressure senders. **The senders must be Dakota Digital part SEN-03-1 or SEN-03-5.** Sending units from other manufacturers will cause incorrect readings. SEN-03 has 1/8" NPT threads. If other thread sizes are needed, an adapter fitting should be used to change the thread size. If a sender is giving an incorrect reading, the display will show "EE". If the sender is shorted to ground, the display will show "--".

The display will flash and the warning output will be set whenever one of the displayed pressures is out of the warning set limits.

Using external warning indicators:

The WRN terminal provides a ground trigger whenever any of the senders are outside the set limits. Low current indicators (less than 1/4 A) can be activated directly by connecting their power wire to 12 volts and connecting their ground wire to the WRN terminal.

For higher current buzzers or lights, a relay will need to be used to switch the indicator on. Dakota Digital's RLY-1 30A relay may be used for this. One of the coil wires should be connected to 12 volts and the other coil wire connected to the WRN terminal. When the gauge is outside its limits, the relay will turn on. The relay contact wires can be used to switch the higher current.

WARNING!
CONNECTING A HIGH CURRENT
INDICATOR DIRECTLY TO THE
WARNING OUTPUT WILL DAMAGE
THE UNIT.

Setting the warning limit and sender type:

The low and high warning limits can be set to different values, also the front bag, rear bag, and tank warnings can each be set differently. The TNK terminal is used for setting the warning limit. The TNK terminal should be unhooked from a sender and a wire should be attached which can be momentarily grounded. The procedure for setting the warning limit is as follows:

1. Ground the TNK terminal while you turn the key on. The display should light up and show "WARNING SET MODE".
2. Release the TNK terminal. The display should show "SENDER xxx-xxx" where xxx is 150 for the 150 psi senders and 400 for 400 psi senders. The first number is the bag sender setting and the second is the tank sender setting.
3. Each time the TNK terminal is momentarily grounded the type will change.
4. When the desired sender type is shown hold the TNK terminal grounded.
5. The display will now show "FRNT HI WARN xxx" where xxx is the current high pressure warning point. Release the TNK terminal.
6. Each time the TNK terminal is momentarily grounded the high warning point will increase.
7. When the desired high warning point is displayed hold the TNK terminal grounded. The display will change to "FRNT LO WARN xx" where xx is the current low pressure warning point.
8. Release the TNK terminal. Use the TNK wire to increment through the low warning values until the desired value is shown.
9. Hold the TNK terminal grounded. The display will change to "REAR HI WARN xxx" where xxx is the current high pressure warning point.
10. Release the TNK terminal. Each time the TNK terminal is momentarily grounded the high warning point will increase.
11. When the desired high warning point is displayed hold the TNK terminal grounded. The display will change to "REAR LO WARN xx" where xx is the current low pressure warning point.
12. Release the TNK terminal. Use the TNK wire to increment through the low warning values until the desired value is shown.
13. Hold the TNK terminal grounded. The display will change to "TANK HI WARN xxx" where xxx is the current high pressure warning point.
14. Release the TNK terminal. Use the TNK wire to increment through the high warning values until the desired value is shown.
15. Hold the TNK terminal grounded. The display will change to "TANK LO WARN xx" where xx is the current low pressure warning point.
16. Hold the TNK terminal grounded. The display will show "FINISHED".
17. Release the TNK terminal. The gauge will restart with the new warning points.

Wiring:

- PWR - connect to 12 volt accessory power.
- GND - connect to a good ground point in the vehicle.
- TNK - connect to tank pressure sender (optional).
- DIM - connect to the tail light circuit.
- WRN - can connect to the negative side of a relay, light, or buzzer.

The TNK terminal should be left open if the tank pressure is not being monitored.

Sender Wiring for 4 bag systems:

- R-R - connect to the right rear pressure sender.
- L-R - connect to the left rear pressure sender.
- R-F - connect to the right front pressure sender.
- L-F - connect to the left front pressure sender.

Sender Wiring for 3 bag systems:

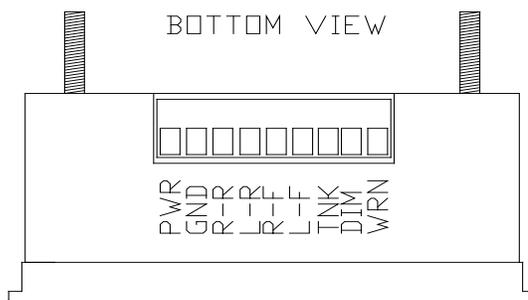
- R-R - DO NOT CONNECT.
- L-R - connect to the rear pressure sender.
- R-F - connect to the right front pressure sender.
- L-F - connect to the left front pressure sender.

Sender Wiring for 2 bag, front/rear systems:

- R-R - DO NOT CONNECT
- L-R - connect to the rear pressure sender.
- R-F - DO NOT CONNECT
- L-F - connect to the front pressure sender.

Sender Wiring for 2 bag, left/right systems:

- R-R - connect to the right pressure sender.
- L-R - connect to the left pressure sender.
- R-F - DO NOT CONNECT
- L-F - DO NOT CONNECT



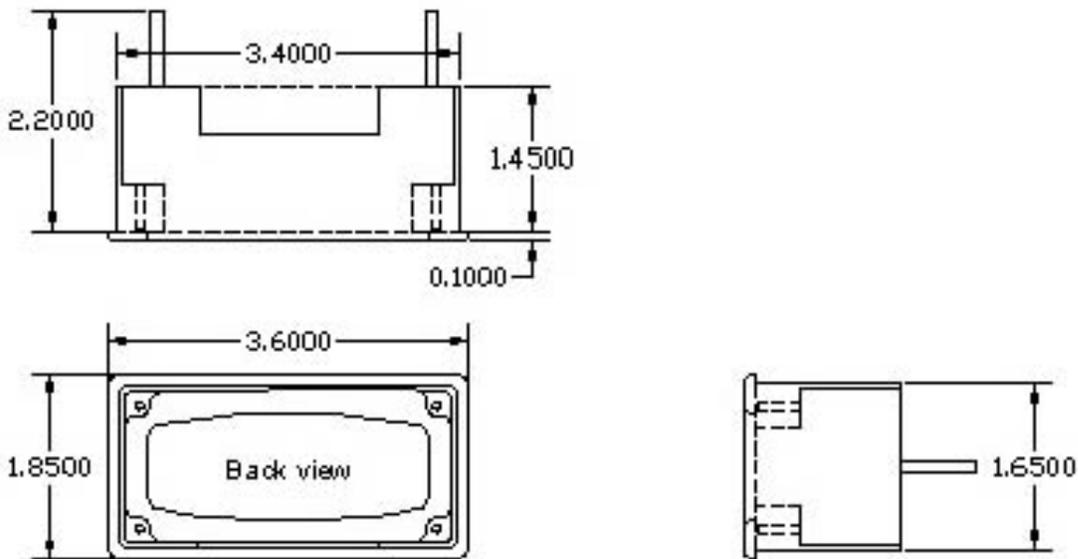
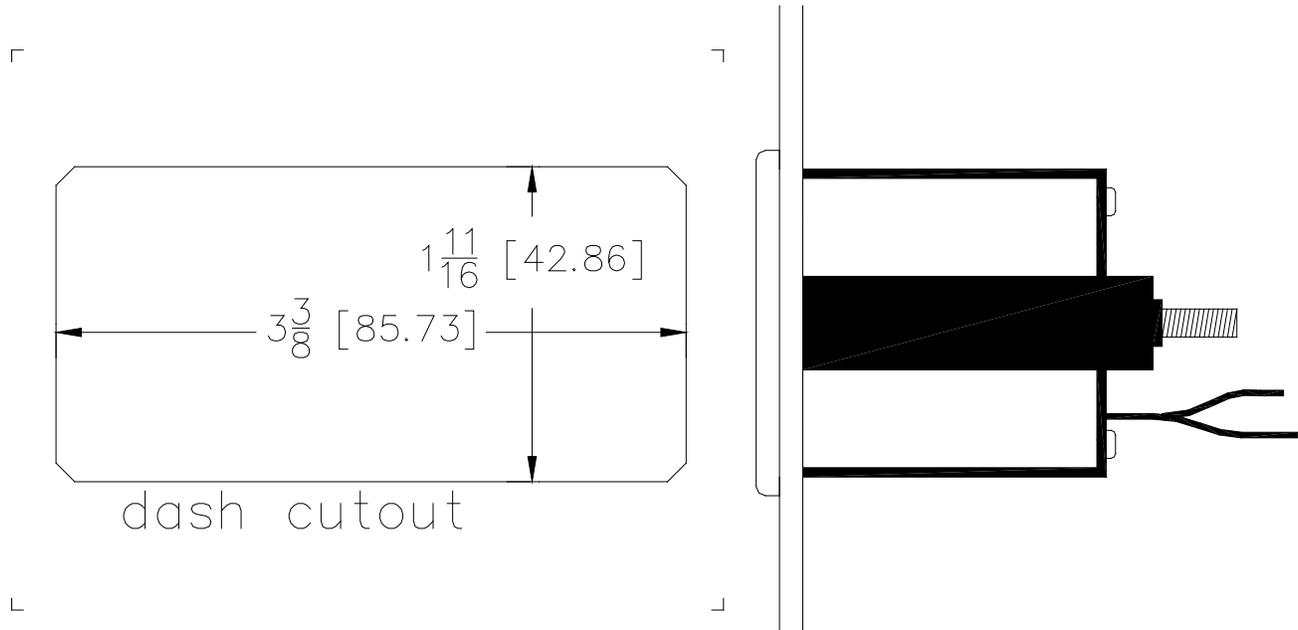
Sender Wire Connection:

The SEN-03-1 has just a single terminal on top. Connect this to a wire that goes back to the gauge. The sender case is the ground connection. Screw the sender into a grounded fitting to attach a ground wire to the case.

The SEN-03-5 has two terminals on top. Connect one to a wire that goes back to the sender input on the gauge. Connect the other to a wire that goes back to the ground connection for the gauge. The polarity of the two wires on the sender does not matter.

Mounting:

The gauge requires a rectangular cut out that is about 2 7/8" x 1 11/16". It should be inserted into the opening from the front and the U-clamp will be installed from the back. Tighten the two nuts on the U-clamp so that the gauge is secure. Figure 2 shows the required cut out for the gauge. Figure 3 shows how the gauge mounts.



Troubleshooting guide.

Problem	Possible cause	Solution
Gauge will not light up	PWR terminal does not have power. GND terminal is not getting a good ground. Case-to-display ground has been damaged.	Connect to a location that has power. Connect ground to a different location. Connect a ground wire to the display case.
Gauge lights up, but displays "EE".	Gauge is damaged. Sender is not connected to gauge. Wire between gauge and sender is broken. Sender is not grounding properly.	Return gauge for repair. (see instructions) Connect wires from gauge to sender terminals. Test and replace wire. Sender grounds through it's mounting threads. Make sure the threads are clean. Do Not Use Tape or Sealant on Sender Threads.
Gauge lights up, but displays "--".	Gauge is damaged. Sender is damaged. Sender wire is shorted to ground.	Return gauge for repair. (contact factory) Return for replacement. (see instructions) Check wire for damaged insulation, replace if necessary.
Gauge lights up, but does not read correctly.	Gauge is damaged. Loose connection on power wire. Poor sender ground. Poor ground connection. Incorrect sender type.	Return gauge for repair. (contact factory) Reconnect wire going to PWR terminal. Make sure sender case is getting a solid ground. Move ground to different location Make sure sender has been replaced with the correct type (SEN-03-1 or -5). Reset the sender type.
Gauge flashes constantly.	Gauge is set for the wrong sender type. Warning limits are not set properly. Vehicle has improper air pressure.	Reset warning limits. Check air level and air pump.
External warning indicator does not work.	Indicator not connected properly. Indicator does not work. Gauge output has been damaged.	Check indicator wiring connections. Repair or replace indicator. Return gauge for repair. (see instructions)
Gauge will not dim.	DIM terminal is not connected correctly.	Check wiring connections.
Gauge remains dim at all times.	Gauge is damaged. DIM terminal is getting power all of the time. Battery is very low. Gauge is damaged.	Return gauge for repair. (contact factory) Connect DIM terminal to location that only has power when the headlights are on. Recharge or replace vehicle battery. Return gauge for repair. (contact factory)

Technical specifications

Minimum operating voltage	-	7 volts	
Maximum operating voltage	-	18 volts	
	(operating at or near maximum rating for an extended time can damage unit)		
	with sender	SEN-03-1	SEN-03-5
Maximum pressure reading	-	150 psi	400 psi
Gauge Resolution	-	1 psi	2 psi
Accuracy (lower 2/3)	-	4 psi	8 psi (gauge and sender combined)
Accuracy (upper 1/3)	-	8 psi	16 psi (gauge and sender combined)
Typical current draw (@ 13.8V)	-	0.2 A	

SERVICE AND REPAIR

DAKOTA DIGITAL offers complete service and repair of its product line. In addition, technical consultation is available to help you work through any questions or problems you may be having installing one of our products. Please read through the Troubleshooting Guide. There, you will find the solution to most problems.

Should you ever need to send the unit back for repairs, please call our technical support line, (605) 332-6513, to request a Return Merchandise Authorization number. Package the product in a good quality box along with plenty of packing material. Ship the product by UPS or insured Parcel Post. Be sure to include the RMA number on the package, and include a complete description of the problem with RMA number, your full name and address (street address preferred), and a telephone number where you can be reached during the day. Any returns for warranty work must include a copy of the dated sales receipt from your place of purchase. Send no money. We will bill you after repair.

Dakota Digital 24 Month Warranty

DAKOTA DIGITAL warrants to the ORIGINAL PURCHASER of this product that should it, under normal use and condition, be proven defective in material or workmanship within 24 MONTHS FROM THE DATE OF PURCHASE, such defect(s) will be repaired or replaced at Dakota Digital's option.

This warranty does not cover nor extend to damage to the vehicle's systems, and does not cover removal or reinstallation of the product. This Warranty does not apply to any product or part thereof which in the opinion of the Company has been damaged through alteration, improper installation, mishandling, misuse, neglect, or accident.

This Warranty is in lieu of all other expressed warranties or liabilities. Any implied warranties, including any implied warranty of merchantability, shall be limited to the duration of this written warranty. Any action for breach of any warranty hereunder, including any implied warranty of merchantability, must be brought within a period of 24 months from date of original purchase. No person or representative is authorized to assume, for Dakota Digital, any liability other than expressed herein in connection with the sale of this product.

Dakota Digital

4510 W. 61ST St. N., Sioux Falls, SD 57107
Phone: (605) 332-6513 FAX: (605) 339-4106

www.dakotadigital.com
dakotasupport@dakotadigital.com

©Copyright 2003 Dakota Digital Inc.