



Tube Cap Installation Instructions



1. If there is a cap in place already, it will need to be removed. A small flat blade screwdriver can help with this, be careful not to mark the finish on the tube. Check the inside of the tube to ensure there are no obstructions for the new cap; if the tube seam weld is excessively large it may need to be ground down.

2. Install the O-rings into the grooves on to the tube cap.



3. Using water as a lubricant, push the tube cap fully into the tube. **DO NOT USE PETROLEUM BASED LUBRICANTS ON THE O-RINGS!**

This manual is for the following products:

- UTV-6180 TUBE CAP, 1.5" OD, RHINO SEATBELT
Designed for Black Rhino Performance seatbelt bars
1.5"x16ga tube 0.065" wall
- UTV-6181 TUBE CAP, 1.25" OD, RHINO REAR BUMPER
Designed for Trail Armor rear bumper
1.25"x13ga tube 0.095" wall
- UTV-6182 TUBE CAP, 1.75" OD, RHINO FRT BUMPER
Designed for Yamaha stock front bumper
1.75"x16ga tube 0.065" wall
- UTV-6185 TUBE CAP, 1.5" OD, RZR FRT BUMPER
Designed for Polaris Pre-Runner front bumper
1.5"x1/8" DOM tube 0.125" wall

SERVICE AND REPAIR

DAKOTA DIGITAL offers complete service and repair of its product line. In addition, technical consultation is available to help you work through any questions or problems you may be having installing one of our products. Please read through the Troubleshooting Guide. There, you will find the solution to most problems.

Should you ever need to send the unit back for repairs, please call our technical support line, (605) 332-6513, to request a Return Merchandise Authorization number. Package the product in a good quality box along with plenty of packing material. Ship the product by UPS or insured Parcel Post. Be sure to include the RMA number on the package, and include a complete description of the problem with RMA number, your full name and address (street address preferred), and a telephone number where you can be reached during the day. Any returns for warranty work must include a copy of the dated sales receipt from your place of purchase. Send no money. We will bill you after repair.

Dakota Digital 12 Month Warranty

DAKOTA DIGITAL warrants to the ORIGINAL PURCHASER of this product that should it, under normal use and condition, be proven defective in material or workmanship within 12 MONTHS FROM THE DATE OF PURCHASE, such defect(s) will be repaired or replaced at Dakota Digital's option.

This warranty does not cover nor extend to damage to the vehicle's systems, and does not cover removal or reinstallation of the product. This Warranty does not apply to any product or part thereof which in the opinion of the Company has been damaged through alteration, improper installation, mishandling, misuse, neglect, or accident.

This Warranty is in lieu of all other expressed warranties or liabilities. Any implied warranties, including any implied warranty of merchantability, shall be limited to the duration of this written warranty. Any action for breach of any warranty hereunder, including any implied warranty of merchantability, must be brought within a period of 12 months from date of original purchase. No person or representative is authorized to assume, for Dakota Digital, any liability other than expressed herein in connection with the sale of this product.

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