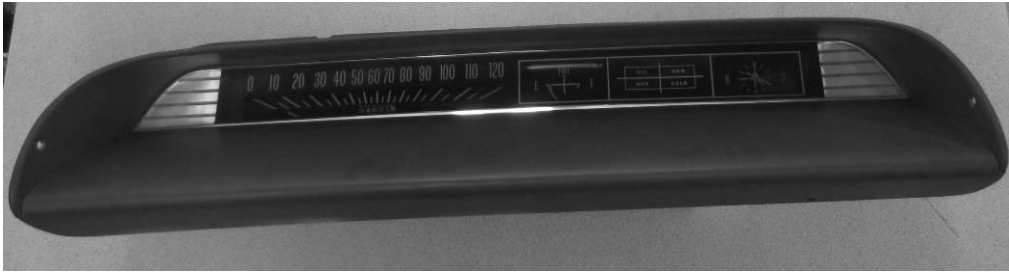


VFD3-63C-IMP Installation Guide

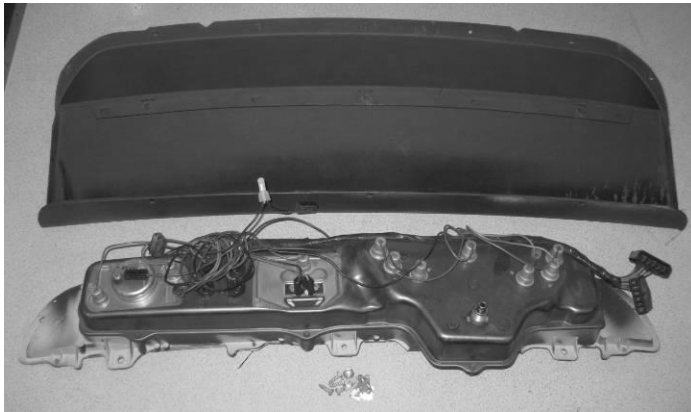
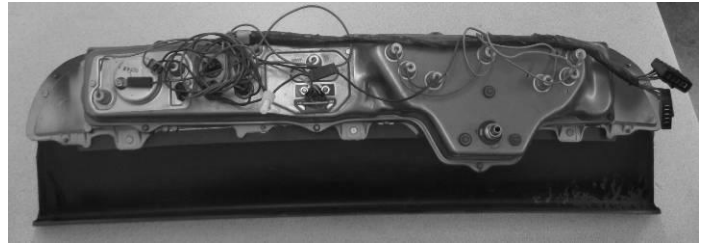
Fits 1963-1964 Chevy Impala

*Note: same instructions for versions w/ or w/out clock

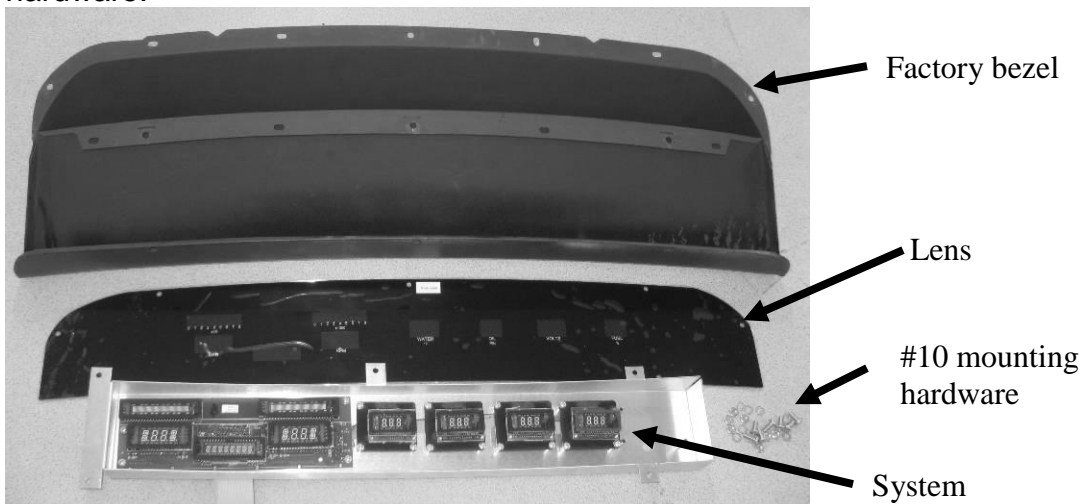


Start by removing the cluster from the vehicle.

Remove the factory gauge housing from the original bezel. Also, remove the screw clips from the bezel to allow installation of the new hardware.



Below are the pieces you will use to install the Dakota Digital gauge package. The system is mounted in an aluminum can that has mounting tabs in proper locations that will allow you to bolt the system and lens to the original bezel with the supplied #10-32 mounting hardware.



- Remove the protective tape from the lens
- Place the lens, engraved side down, on the bezel
- Place the system can over the lens aligning mounting holes in the can with the holes in lens and bezel.



Place screws through the can into the lens and through the bezel. Then start a lock washer and nut on the bottom.

Start all seven of the screws before tightening anything up; this will align all of the components.

There are seven holes total, two at either end only attach the lens to the bezel.

Once all hardware is started, tighten it up to complete the installation of the system.



Reinstall the cluster in the dash routing the ribbon cable from the displays to the control box. Make sure the ribbon cable isn't pinched or crimped by other dash components once the cluster is fully installed.

If you have a clock in the system, route the wires for the clock behind the dash so you can complete the connections.

See the main instruction manual for the remainder of the installation.

⚠ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



4510 W. 61st St. North
Sioux Falls, SD 57107
www.dakotadigital.com
dakotasupport@dakotadigital.com

Phone (605) 332-6513
Fax (605) 339-4106

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