



VHX-50M

VHX Display

Dakota Digital VHX Instrument Installation
For 1950-51 Mercury

Your new VHX-50M kit includes:



Universal Sender Pack



Ford Speed Adapter



Switch Harness



(12) 8-18x1.5" Screws & Lock Washers



(4) 10-16x1.5" Screws & Lock Washers



Control Box



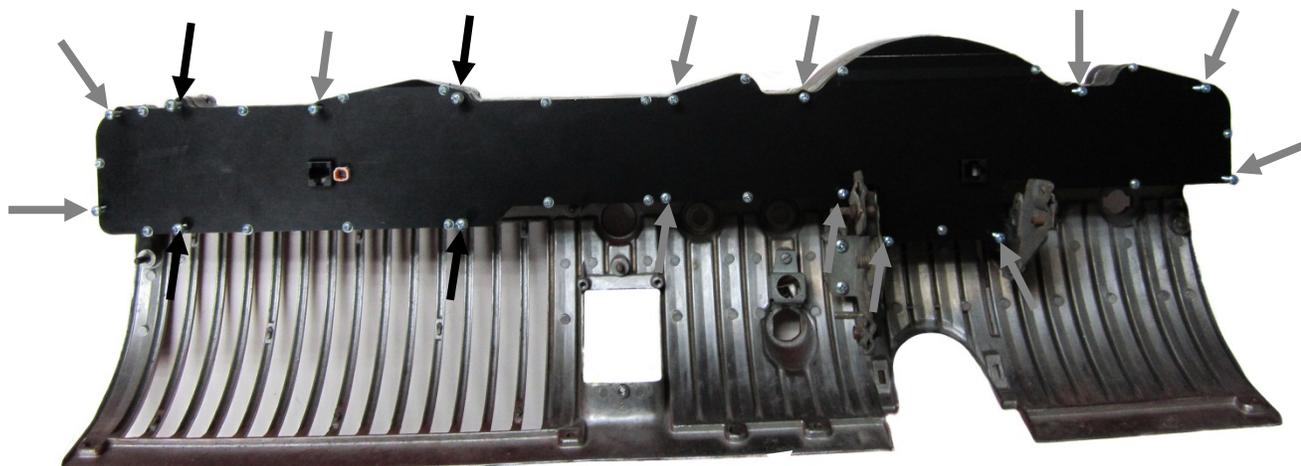
(2) CAT5 Cables

Installation

1. Remove the stock gauges, separator plate, and lens from the bezel. These items can be set aside and are not reused.



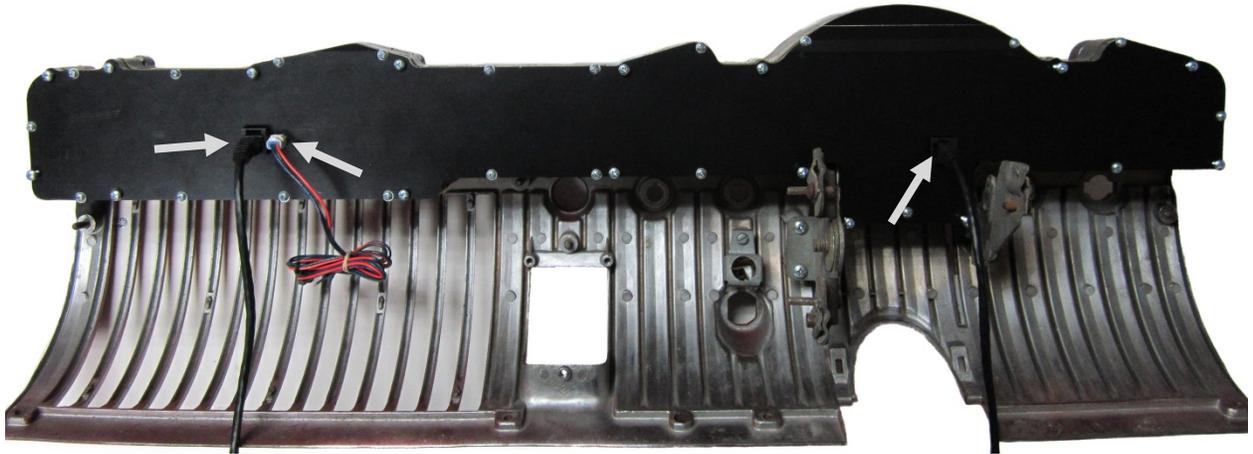
2. Remove the clear protective tape from the lens of the VHX system and with a Phillips screwdriver, carefully mount the Dakota Digital gauge cluster to the factory bezel. Use the supplied (12) #8-18 screws with lock washers as indicated by the grey arrows and the (4) #10-16 screws and lock washers shown by the black arrows. Be sure the new VHX cluster fits the bezel with no gaps before tightening.



- 2a. The VHX system should align tightly and the lens should sit flush with the bezel.



3. Connect the two CAT5 cables and the 3-pin clock harness (included) to the Dakota Digital system. Either CAT5 cable can be used on either jack on the instrument system as well as the control box. Refer to the Operating Manual for Clock / Auxiliary Displays for installation procedures of wiring the clock display.



4. As the assembled cluster is installed into the dash, take care when routing these cables to the control box to avoid pinching. Re-install the cluster into the vehicle and refer to the main manual for wiring instructions to complete the VHX installation.

⚠ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



4510 W. 61st St. North
Sioux Falls, SD 57107
www.dakotadigital.com

dakotasupport@dakotadigital.com Copyright 2011 - Dakota Digital, Inc.

Phone (605) 332-6513
Fax (605) 339-4106