

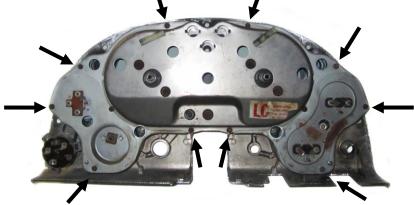


VHX-63C-VET Dakota Digital VHX Instrument Installation

CAT5 Cable

Installation

1. Remove the gauge cluster from the dash. Remove the 10 screws holding the gauges to the bezel on the back of the system



2. Remove the stock gauges. To remove the lens separator plate, remove these eight nuts (white arrows). The only item to be reused is the original front bezel; the other pieces can be discarded. Now is a good time to clean the bezel and remove any dirt or old lens gasket material.



3. With the lenses and lens separator removed, place the included hole block off parts in the appropriate spaces (black arrows). We recommend using RTV silicone to secure the block off pieces in place. NOTE: Make sure the smooth side of the plastic with the part number is facing you when installing.



4. Using the 10 factory screws from Step One, secure the Dakota Digital gauge assembly to the bezel.

Note: Holes used below (indicated with darker black arrows) may differ by bezel year.



5. Connect the CAT5 cable to the system. As the assembled cluster is installed into the dash, take care when routing this cable to the control box.



7. Re-install the cluster into the car and refer to the main manual for wiring instructions to complete the VHX installation.



AWARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



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Manual # 650428B