



BLACK BEZEL KIT FOR MCL-3000 SERIES GAUGES PART# BZL-3000-K

- 2 – Large black bezels
- 8 – 4-40 x 1.25" screws (for large bezels)
- 4 – Small black bezels
- 12 – 4-40 x 1.75" screws (for small bezels)



NOTES

- It is recommended that you perform the black bezel installation one gauge at a time. This will not only prevent accidental swapping of parts between gauges, but limit the possibility of dust or debris entering the gauge while apart.
- Perform the installation in a clean area, free of obstacles to avoid damage to the bezels or gauges.
- ***Do NOT reuse any hardware when reassembling the gauges, use only the NEW hardware supplied.***

INSTALLATION

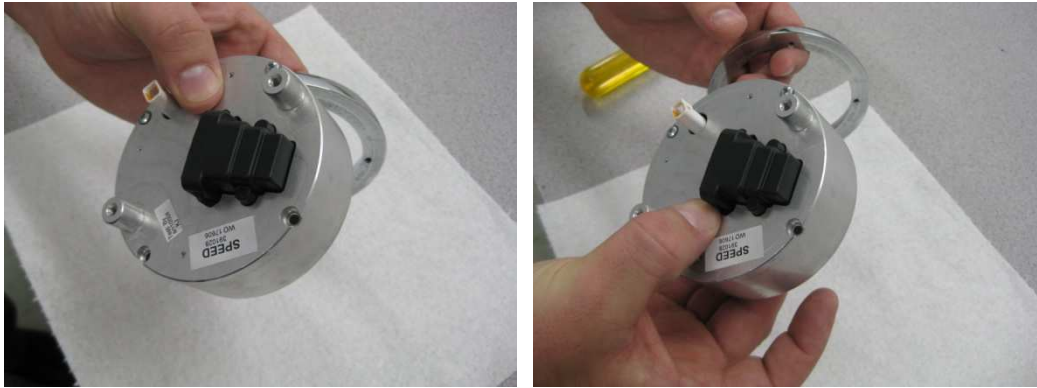
Please read through this manual completely before beginning so you have an idea of the steps before you get started. You will need a #1 phillips screw driver to remove the bezel screws. A soft, clean, cloth is also recommended for a “staging” area so parts don’t get scratched or dirty. We recommend removing and replacing the bezels one at a time so parts don’t get mixed up.

Large gauges (speed and tach):

Hold the gauge so the lens will not fall off once the bezel screws are removed. Remove the four screws from the back of the gauge.



Once the four screws are removed, hold the lens and gauge housing so the lens does not fall out or move. Carefully remove the chrome bezel.



Locate a large black bezel and four of the 4-40 x 1.25" screws. While holding the gauge housing and lens, install one of the screws from the back of the housing and up through the lens, hold the screw in place with your finger. Carefully align this screw with one of the holes in the bezel to get started.



Start one screw a couple turns, do not fully tighten. Use care when aligning the bezel to avoid scratching the lens, pivoting off the started screw as needed, then start the remaining three screws. Tighten up the remaining screws in a criss-cross pattern, approximately 5.5 in-lbs of torque. DO NOT over tighten!



Bezel install is complete, re-install gauge and repeat the steps for the second large gauge.

Small gauges (fuel , volt, temp, and pressure):

The bezel installation for the smaller gauges is similar to the steps above. There are only three screws securing the small bezel, pay close attention to the holes in the bezel so they line up correctly as it will only fit one way.

Hold the gauge so the lens will not fall off once the bezel screws are removed. Remove the three screws from the back of the gauge. Once the three screws are removed, hold the lens and gauge housing so the lens does not fall out or move. Carefully remove the chrome bezel.



Locate a small black bezel and three of the 4-40 x 1.75" screws. While holding the gauge housing and lens, install one of the screws from the back of the housing through the lens. Hold the screw in place with your finger; carefully align this screw with one of the holes in the bezel to get started, using caution to not scratch the lens.



Start one screw a couple turns, do not fully tighten. Align the bezel, pivoting off the one started screw as needed and then start the remaining two screws. Now you can tighten up all three screws, approximately 5.5 in-lbs of torque. DO NOT over tighten!



Installation is complete, reinstall the gauge and complete the process for the remaining gauges.

Should a lens fall out or get dropped during disassembly/reassembly, it's easy to put the pieces back together. The overlay with the various window openings and graphics goes into the can first, noting the orientation of the overlay is critical or you may block the display. Next, the lens has a non-glare coating on one side which gives a textured appearance; this should be out or toward the bezel. The "shiny" side of the lens goes toward the overlay and displays. If you need to clean the lens, use warm water, compressed air, or a micro-fiber towel to prevent scratches, DO NOT use any harsh cleaners.

SERVICE AND REPAIR

DAKOTA DIGITAL offers complete service and repair of its product line. In addition, technical consultation is available to help you work through any questions or problems you may be having installing one of our products. Please read through the Troubleshooting Guide. There, you will find the solution to most problems.

Should you ever need to send the unit back for repairs, please call our technical support line, (605) 332-6513, to request a Return Merchandise Authorization number. Package the product in a good quality box along with plenty of packing material. Ship the product by UPS or insured Parcel Post. Be sure to include the RMA number on the package, and include a complete description of the problem with RMA number, your full name and address (street address preferred), and a telephone number where you can be reached during the day. Any returns for warranty work must include a copy of the dated sales receipt from your place of purchase. Send no money. We will bill you after repair.

Dakota Digital 24 Month Warranty

DAKOTA DIGITAL warrants to the ORIGINAL PURCHASER of this product that should it, under normal use and condition, be proven defective in material or workmanship within 24 MONTHS FROM THE DATE OF PURCHASE, such defect(s) will be repaired or replaced at Dakota Digital's option.

This warranty does not cover nor extend to damage to the vehicle's systems, and does not cover removal or reinstallation of the product. This Warranty does not apply to any product or part thereof which in the opinion of the Company has been damaged through alteration, improper installation, mishandling, misuse, neglect, or accident.

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