



Manufactured by **Dakota Digital**

## HLY-1031 OIL PRESSURE GAUGE

### Introduction:

The Odyssey gauge series from Dakota Digital, Inc. incorporates the reliability and quality of our standard gauges, along with several unique features and easy mounting. These features include:

- Weather-proof construction.
- A warning feature that flashes the gauge readout when outside operating limits.
- User adjustable warning points.
- Microprocessor stabilized readings.
- Quick-Start feature to provide accurate readings quickly after being powered up.
- Night dimming with lens label lighting.
- High Visibility VFD display for sunlight readability.

The oil pressure gauge will read the engine oil pressure. By monitoring the pressure you can determine when there is a problem before any damage is done to your engine. The pressure will be zero when the engine is not running, and will increase after the engine is started. The oil pressure will vary with engine speed, dropping as the speed decreases. The oil pressure will also vary with temperature. When the engine is cold, especially during the winter, the pressure will be higher until the engine reaches its operating temperature.

The oil pressure gauge will operate and read correctly between the pressure range of 0 - 145 psi. The gauge has a user adjustable low warning level. These can be set to indicate when the engine has too little oil pressure.

### Operation:

The gauge needs only the PWR and GND terminals connected to operate. When the DIM terminal has 12 volts, it will dim the display for night viewing. The SND terminal is the pressure sender input. **The sender must be Dakota Digital part SEN-03-1 or SEN-1031.** Sending units from other manufacturers will cause incorrect readings. SEN-1031 has 1/8" NPT threads. If other thread sizes are needed, an adapter fitting should be used to change the thread size. If a sender is giving an incorrect reading, the display will show "EE". If the SND terminal is shorted to ground, the display will show "--".

### Wiring:

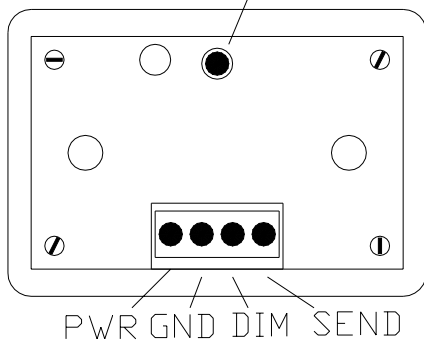
- |     |   |  |
|-----|---|--|
| PWR | - | connect to 12 volt power.<br>(An accessory terminal will work for this.) |
| GND | - | connect to a good ground point in the vehicle.                           |
| DIM | - | connect to the tail light circuit.                                       |
| SND | - | connect to the oil pressure sender.                                      |

### Setting the warning limit:

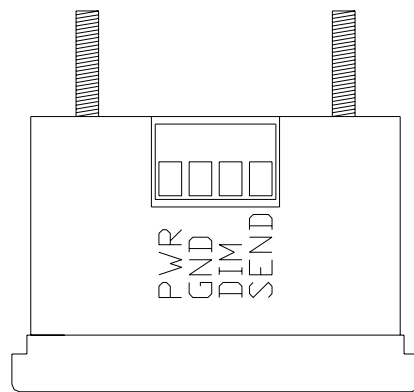
The low warning limit can be set to different values. The shaft sticking out of the back of the gauge is used for setting the warning limit. Any time the SND terminal is disconnected the gauge will display the warning set point. The procedure for setting the warning limit is as follows:

1. Disconnect the SND terminal.
2. Turn the key on so the gauge is powered.
3. The display will flash rapidly and display a number between 1 and 100.
4. Turn the shaft on the back of the gauge until the desired low warning is displayed. The shaft will turn  $\frac{3}{4}$  rotation from stop to stop. Do not attempt to turn it past the stops.
5. Turn the key off. Reconnect the SND terminal to the voltage source to be monitored.
6. The gauge will now operate normally when powered up again.

warning adj. pot

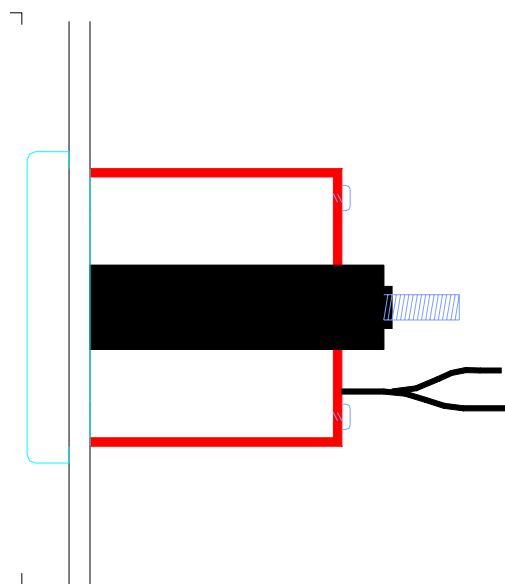
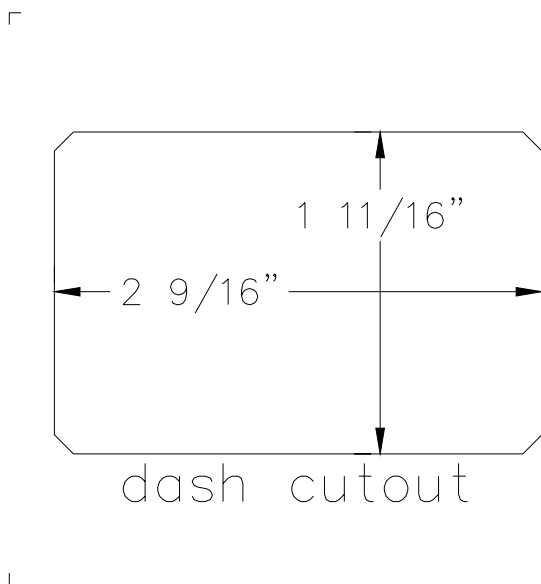


BOTTOM VIEW



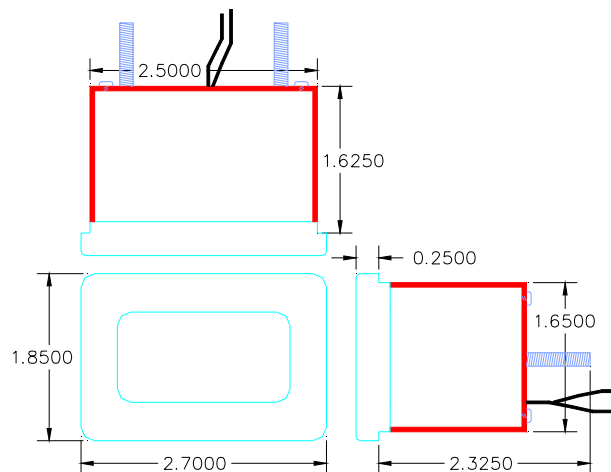
### Mounting:

The gauge requires a rectangular cut out that is about  $2 \frac{9}{16}$ " x  $1 \frac{11}{16}$ ". It should be inserted into the opening from the front and the U-clamp will be installed from the back. Tighten the two nuts on the U-clamp so that the gauge is secure. Figure 2 shows the required cut out for the gauge. Figure 3 shows how the gauge mounts.



## Troubleshooting guide.

Problem	Possible cause	Solution
Gauge will not light up	PWR terminal does not have power.	Connect to a location that has power.
	GND terminal is not getting a good ground.	Connect ground to a different location.
Gauge lights up, but does not read correctly.	Gauge is damaged.	Return gauge for repair. (see instructions)
	Loose connection on SND terminal.	Reconnect wire.
Gauge lights up, but displays "EE".	Poor ground connection.	Move ground to different location
	Sender is not connected to gauge.	Connect SND terminal on gauge to sender terminal.
	Wire between gauge and sender is broken.	Test and replace wire.
	Sender is not grounding properly.	Sender grounds through it's mounting threads. Make sure the threads are clean. <b>Do Not Use Tape or Sealant on Sender Threads.</b>
	Incorrect sender type.	Make sure sender has been replaced with the correct type (SEN-1031).
Gauge lights up, but displays "--".	Gauge is damaged.	Return gauge for repair. (contact factory)
	Sender is damaged.	Return for replacement. (see instructions)
	Sender wire is shorted to ground.	Check wire for damaged insulation, replace if necessary.
	Gauge is damaged.	Return gauge for repair. (contact factory)
	Sender is damaged.	Return for replacement. (see instructions)
Gauge flashes constantly.	Warning limits are not set properly.	Reset warning limits.
	Vehicle has improper oil pressure.	Check oil level and oil pump.
	Sender is not connected to gauge.	Connect SND terminal on gauge to sender terminal.
Gauge will not dim.	DIM terminal is not connected correctly.	Check wiring connections.
Gauge remains dim at all times.	Gauge is damaged.	Return gauge for repair. (contact factory)
	DIM terminal is getting power all of the time.	Connect DIM terminal to location that only has power when the headlights are on.
	Battery is very low.	Recharge or replace vehicle battery.
	Gauge is damaged.	Return gauge for repair. (contact factory)



## Technical specifications

Minimum operating voltage	-	7 volts
Maximum operating voltage	-	18 volts
(operating at or near maximum rating for an extended time can damage unit)		
Maximum pressure reading	-	145 psi
Gauge Resolution	-	1 psi
Accuracy (0-100 psi)	-	4 psi (gauge and sender combined)
Accuracy (100-145 psi)	-	8 psi (gauge and sender combined)
Typical current draw (@ 13.8V)	-	0.15 A

## SERVICE AND REPAIR

DAKOTA DIGITAL offers complete service and repair of its product line. In addition, technical consultation is available to help you work through any questions or problems you may be having installing one of our units. You can contact us by phone at 605-332-6513 or email [dakotasupport@dakotadigital.com](mailto:dakotasupport@dakotadigital.com).

Should you ever need to send the unit back for repairs, please package the product in a good quality box along with plenty of packing material. Ship the product by UPS or insured Parcel Post. Be sure to include a complete description of the problem, your full name and address (street address preferred), and a telephone number where you can be reached during the day. An authorization number for products being returned for repair is not needed. Do not send any money. We will bill you for the repair charges. Any returns for warranty work must include a copy of the dated invoice or bill of sale.

## ODYSSEY SERIES DIGITAL GAUGE LIMITED WARRANTY

DAKOTA DIGITAL (the Company) warrants to the ORIGINAL PURCHASER of this product that should it, under normal use and condition, be proven defective in material or workmanship within 24 MONTHS FROM THE DATE OF PURCHASE, such defect(s) will be repaired or replaced (at the Company's option) without charge for parts or labor directly related to repairs of the defect(s).

To obtain repair or replacement within the terms of this Warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale), name, address, phone number, and specification of defects, transportation prepaid, to the factory. This Warranty is valid for the original purchaser only and may not be transferred.

This warranty does not cover nor extend to damage to vehicle electrical system. This Warranty does not apply to any product or part thereof which in the opinion of the Company has been damaged through alteration, improper installation, mishandling, misuse, neglect, or accident.

This Warranty is in lieu of all other express warranties or liabilities. ANY IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY, SHALL BE LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. ANY ACTION FOR BREACH OF ANY WARRANTY HEREUNDER INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY MUST BE BROUGHT WITHIN A PERIOD OF 24 MONTHS FROM DATE OF ORIGINAL PURCHASE. IN NO CASE SHALL THE COMPANY BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR BREACH OF THIS OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, WHATSOEVER. No person or representative is authorized to assume for the Company any liability other than that expressed herein in connection with the sale of this product.

The Company does not warrant that this product cannot be compromised or circumvented. THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID TO THE PURCHASER FOR THE PRODUCT.

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation if incidental or consequential damage so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

# ***Dakota Digital***

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