



# HDX-67C-CAC

Dakota Digital HDX Instrument Installation  
For 1967 Chevrolet Camaro with Console Gauges

Your new HDX-67C-CAC kit includes:

### HDX Displays



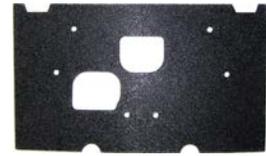
### Universal Sender Pack



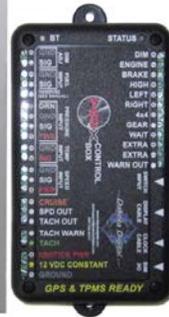
### Buzzer



### Installation Manuals



### ABS Mounting Plate



### Control Box

### Interconnect Harness



### Y Harness

### (2) Main Harnesses



### Foam Tape



### (6) 6-20 X 1/2" Screws

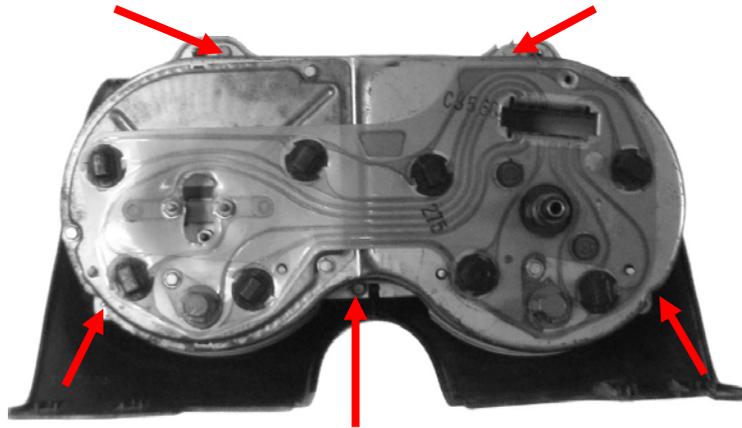
## Installation

1. Remove the stock gauge cluster from the dash.



### Clock Harness

2. Remove the five screws holding the gauges to the bezel on the back of the system.



3. Remove the stock gauges and lens from the bezel



4. For this step, you can re-use the stock foam blocks or use the supplied foam to make replacements for missing or brittle foam pieces. Cut the supplied foam into four small pieces, approximately 1.5" long.

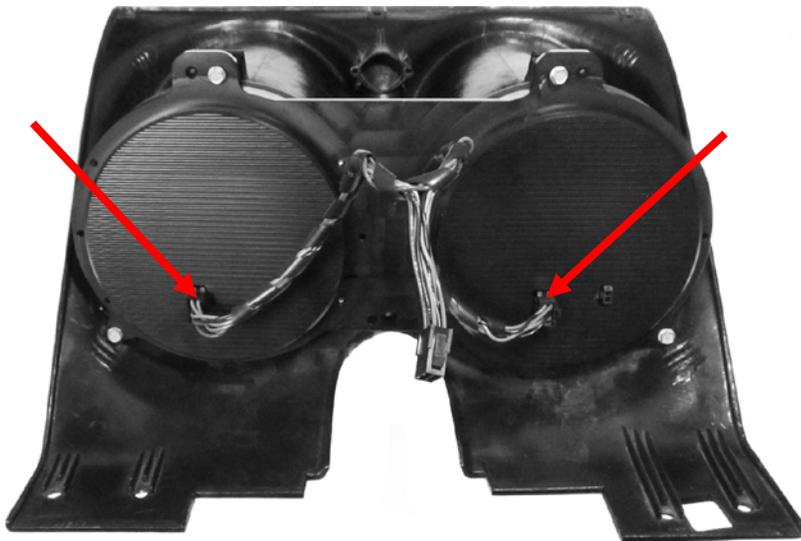


On the top two locations, fold the foam over the edges and make sure it's not sticking into the visible window. In the bottom two corners, the area for the tape is slightly narrower than the foam so you will need to ensure the foam is curved with the opening in the housing.

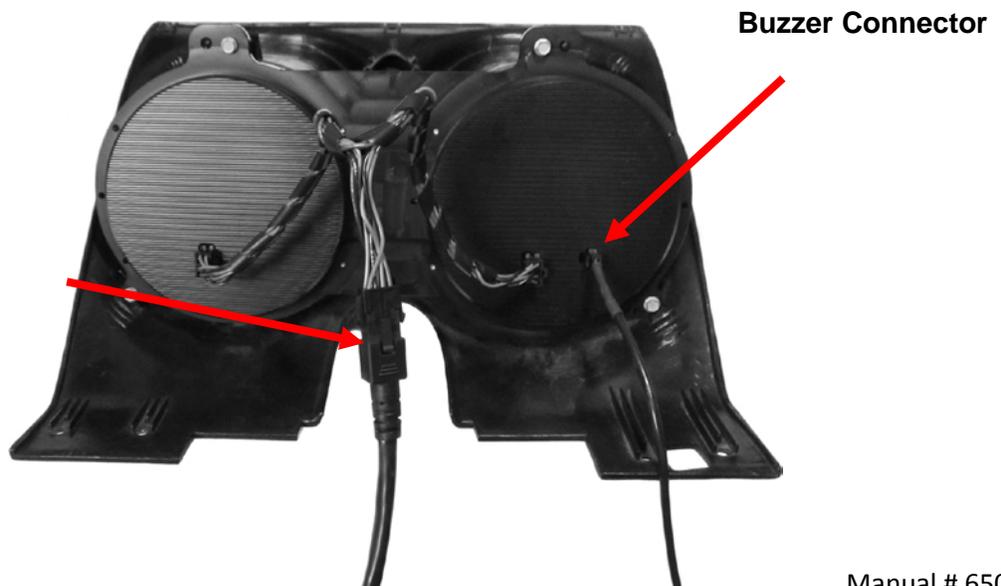
5. Mount the HDX system to the bezel using the five original screws from disassembly.



6. Connect the provided interconnect harness to the back of the HDX system.



7. Connect the provided harness and the buzzer (optional for audio feedback) to the back of the HDX system.

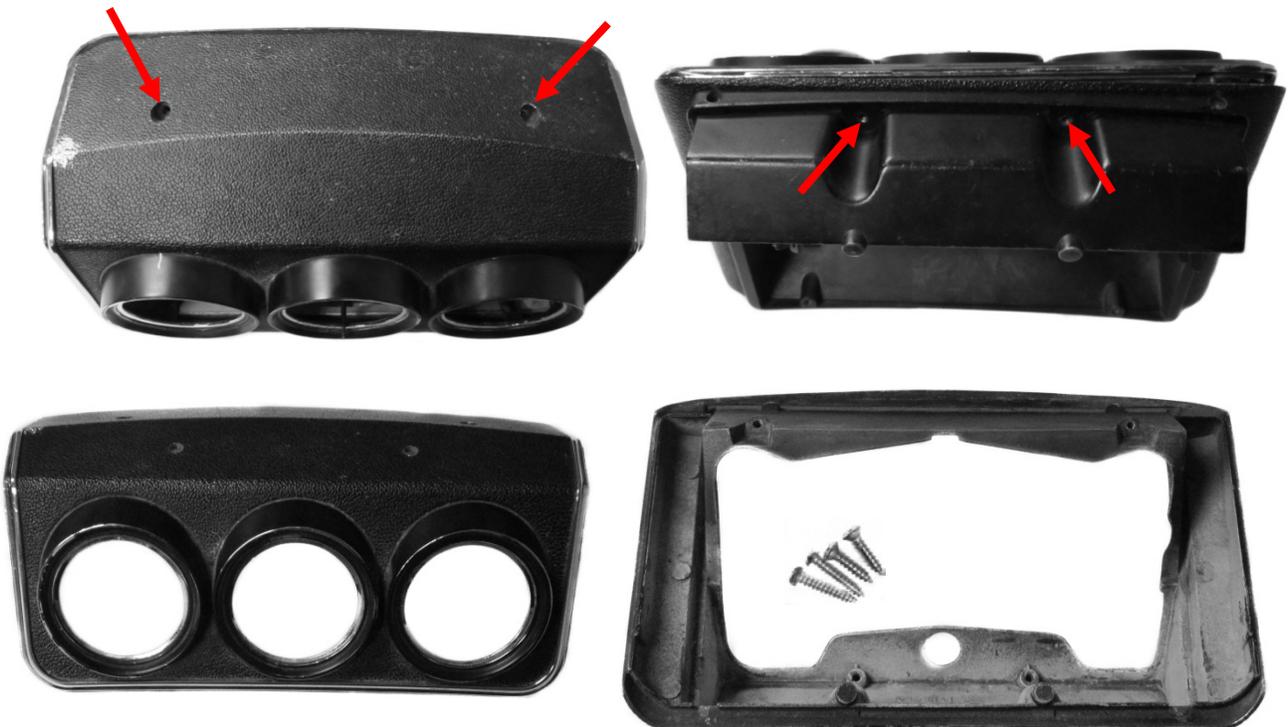


8. Re-install the Main cluster back into the car using the stock hardware.



9. Remove the console gauge assembly from the console.

10. Remove the two screws on the top and the two on the bottom to disassemble the console gauge housing to remove the original gauges. Save these four screws for reassembly.

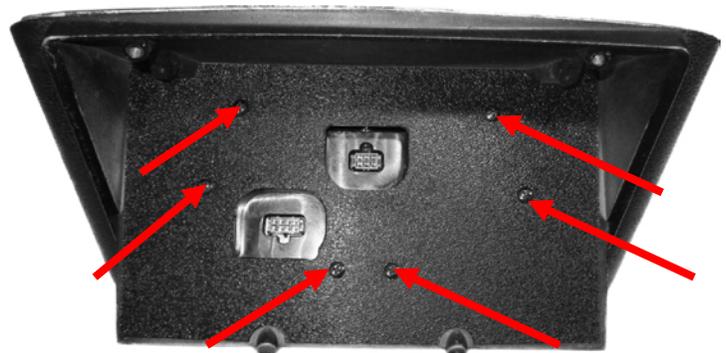


11. With the top half of the housing face down; place the gauge system so they are aligned appropriately inside the housing. Note: the two bosses on the top portion of the housing will align to the two notches in the HDX system. Cut the remaining pieces of foam tape into 1" pieces and place over the back of the HDX console cluster tabs. Be sure not to cover the holes for mounting the back plate.



12. Align the bottom portion of the console housing over the back of the VHX console system and mount the two halves of the housing back together with the factory screws.

13. Mount the ABS mounting plate with the textured side facing you using the provided six (6) 6-20 x 1/2" screws.



14. Connect the clock harness and the other main harness to the back of the assembled cluster and carefully route the other ends to the Control Box mounting location.

15. Connect the provided Y harness to the Control Box so both main harnesses can be connected.



16. Re-install the cluster into the vehicle using the factory hardware and refer to the main manual for wiring instructions and manual 650569 for clock operations to complete the HDX installation.



**⚠ WARNING:** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



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