



RTX-50M

Dakota Digital RTX Instrument Installation
For 1950-51 Mercury

Your new RTX-50M kit includes:

RTX Display



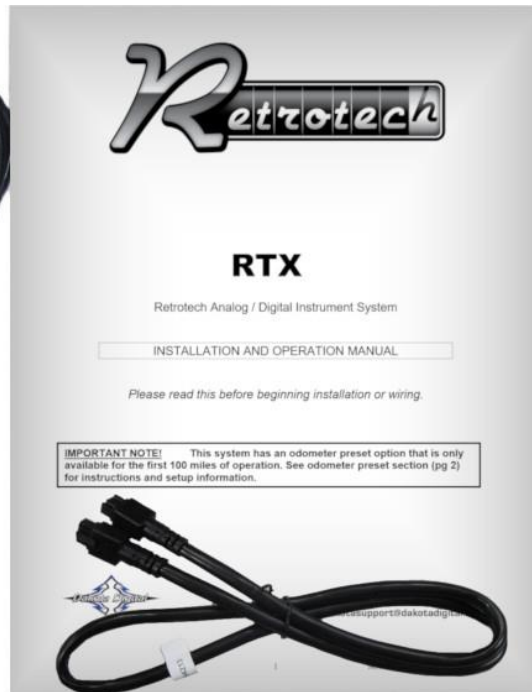
Universal Sender Pack



Buzzer



Installation Manuals



Switch Assembly



Main Harness (36")



Control Box



Ford Speed Adapter



(12) #8-18 x 1.5" Screws & Lock Washers

Clock Harness (72")

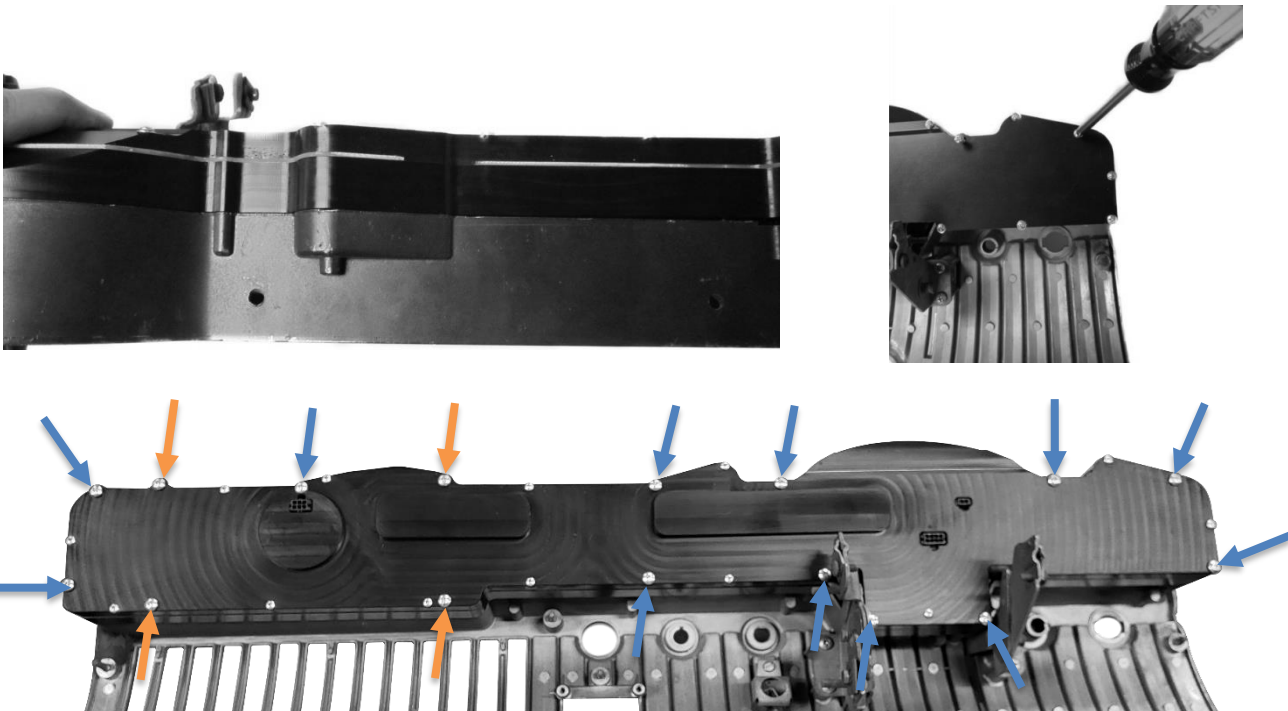
(4) #10-16 x 1.5" Screws & Lock Washers

Installation

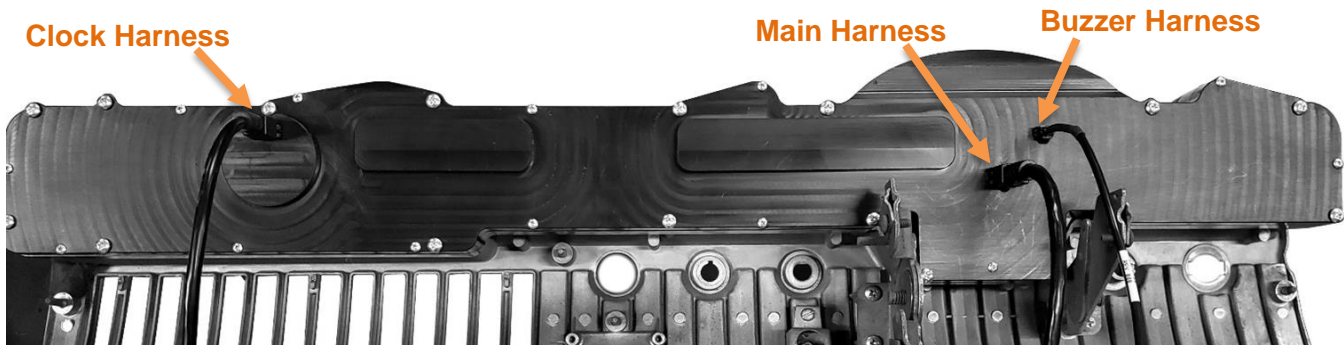
1. Remove the stock gauges, separator plate, and lens from the bezel. These items can be set aside and are not reused.



2. Remove the clear protective tape from the lens of the RTX system. With a Phillips screwdriver, carefully mount the Dakota Digital gauge cluster to the factory bezel. Use the supplied (12) #8-18 screws with lock washers as indicated by the **blue** arrows and the (4) #10-16 screws and lock washers shown by the **orange** arrows. Be sure the new RTX cluster fits the bezel with no gaps before tightening.



3. Connect the 36" main and optional buzzer harnesses (included) to the right side of the Dakota Digital system. Then connect the included 72" clock harness to the left side of the system.



4. As the assembled cluster is installed into the dash, take care when routing these cables to the control box to avoid pinching. Re-install the cluster into the vehicle and refer to the main manual for wiring instructions to complete the RTX installation.



⚠ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



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