



# VHX-63C-IMP

Dakota Digital VHX Instrument Installation  
For 1963-'64 Chevy Impala, Biscayne, and Bel-Air

Your new VHX-63C-IMP kit includes:



**Universal Sender Pack**



**Switch Assembly**

**Installation Manuals**



**CAT5 Cable**



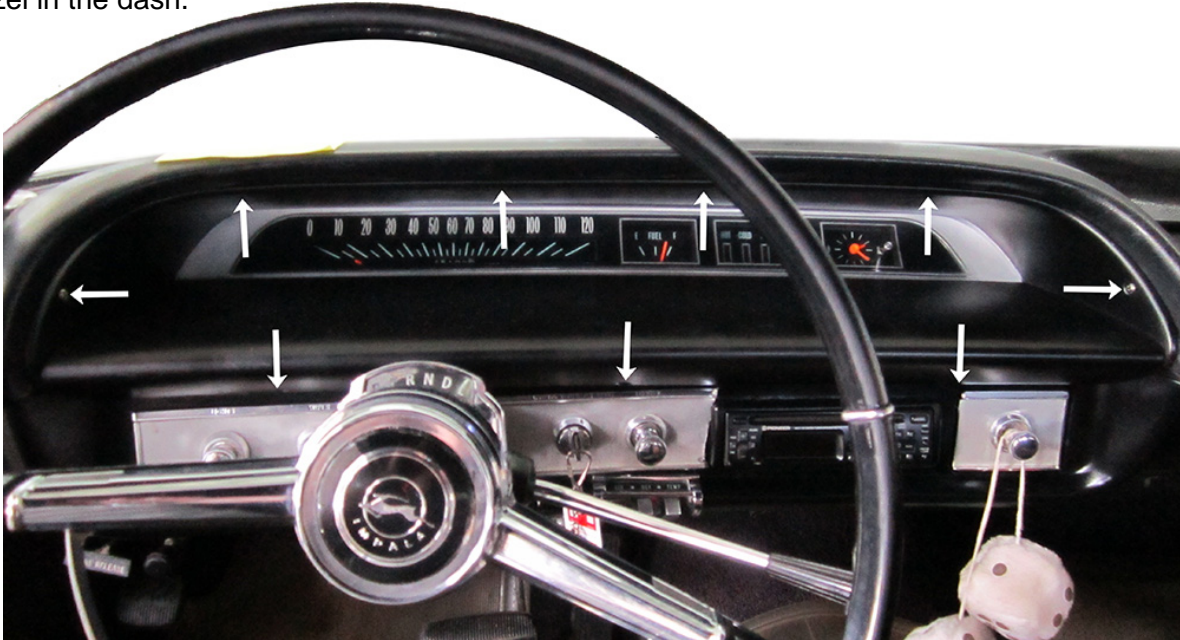
**#10 Screw, Lock Washer, 1 Nut**



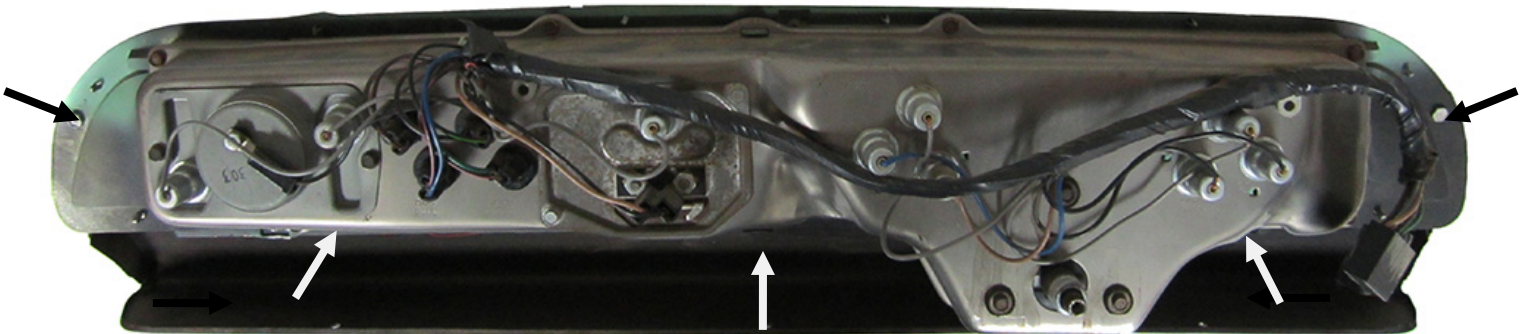
**Control Box**

## Installation

1. Remove the stock gauges from the dash by removing the nine Phillips head screws holding the bezel in the dash.



2. Separate the stock gauges from the bezel by removing the five screws securing the gauges to the bezel. There is also a nut to remove from a stud on the front side of the gauges. The five screws will be re-used to fasten the Dakota Digital gauges to your bezel later in the installation. Now is a good time to clean your bezel.

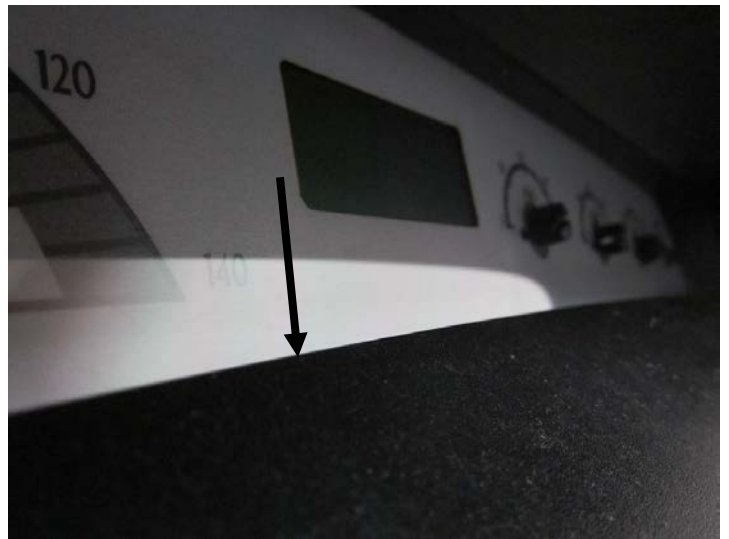


Stud and nut

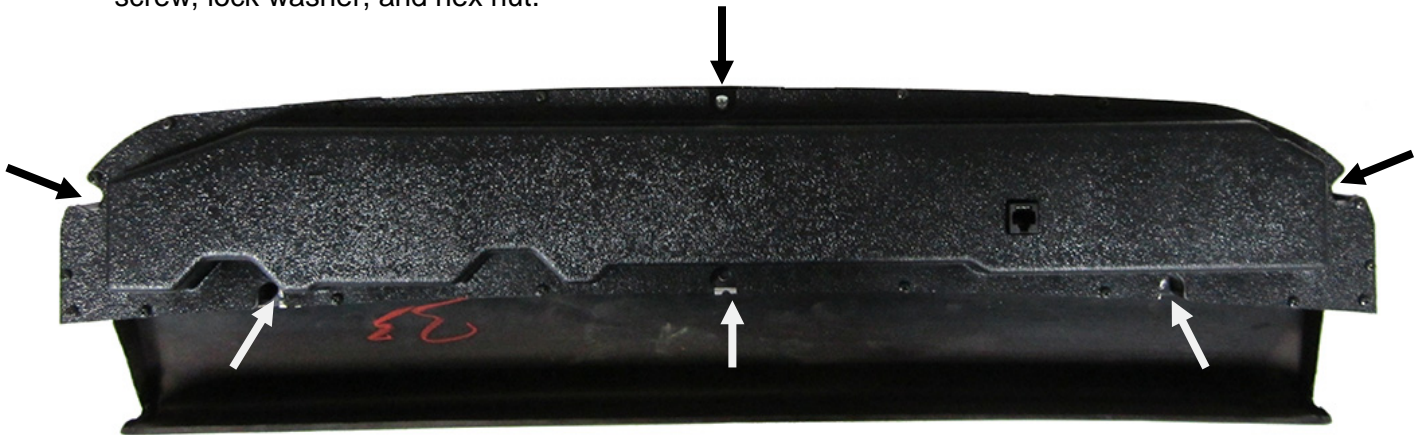




3a. Remove the protective tape from the clear lens and install the VHX system into the bezel. Watch carefully as you insert the system so you don't scratch or damage the lens. The VHX system should align tightly and the lens should sit flush with the bezel.



3b. Secure the gauge to the bezel using the five stock screws and the provided screw, lock washer, and hex nut.



Screw, lock washer, and hex nut





4. Connect the CAT5 cable to the system. As the assembled cluster is installed into the dash, take care when routing this cable to the control box.

5. Re-install the cluster into the car and refer to the main manual for wiring instructions to complete the VHX installation.



**⚠ WARNING:** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



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